

INTERNATIONAL  
STANDARD

**ISO**  
**439**

Second edition  
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**Steel and iron — Determination of total  
silicon content — Gravimetric method**

*Aciers et fontes — Dosage du silicium total — Méthode gravimétrique*



Reference number  
ISO 439:1994(E)

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 439 was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 1, *Methods of determination of chemical composition*.

This second edition cancels and replaces the first edition (ISO 439:1982), which has been technically revised.

Annexes A and B of this International Standard are for information only.

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# Steel and iron — Determination of total silicon content — Gravimetric method

## 1 Scope

This International Standard specifies a gravimetric method for the determination of the total silicon content in steel and iron.

The method is applicable to silicon contents between 0,10 % (*m/m*) and 5,0 % (*m/m*) (see note 1).

NOTE 1 For samples containing molybdenum, niobium, tantalum, titanium, tungsten, zirconium or high levels of chromium, the results are less precise than for unalloyed steels (see annex A).

## 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 377-2:1989, *Selection and preparation of samples and test pieces of wrought steels — Part 2: Samples for the determination of the chemical composition.*

ISO 385-1:1984, *Laboratory glassware — Burettes — Part 1: General requirements.*

ISO 648:1977, *Laboratory glassware — One-mark pipettes.*

ISO 1042:1983, *Laboratory glassware — One-mark volumetric flasks.*

ISO 3696:1987, *Water for analytical laboratory use — Specification and test methods.*

ISO 5725:1986, *Precision of test methods — Determination of repeatability and reproducibility for a standard test method by inter-laboratory tests.*

## 3 Principle

Attack of a test portion by hydrochloric and nitric acids.

Conversion of acid-soluble silicon compounds to hydrated silicon dioxide by evaporation with perchloric acid until white fumes appear. Filtration of the hydrated silicon dioxide and acid-insoluble silicon compounds, ignition to form impure silicon dioxide and then weighing.

Treatment of the ignited residue with hydrofluoric and sulfuric acids, followed by ignition and weighing.

## 4 Reagents

During the analysis, unless otherwise stated, use only reagents of recognized analytical grade and grade 2 water as specified in ISO 3696.

**4.1 Hydrochloric acid**,  $\rho$  about 1,19 g/ml.

**4.2 Hydrochloric acid**,  $\rho$  about 1,19 g/ml, diluted 1 + 1.

**4.3 Hydrochloric acid**,  $\rho$  about 1,19 g/ml, diluted 1 + 19.

**4.4 Nitric acid**,  $\rho$  about 1,40 g/ml, diluted 3 + 1.

**4.5 Hydrofluoric acid**,  $\rho$  about 1,14 g/ml.